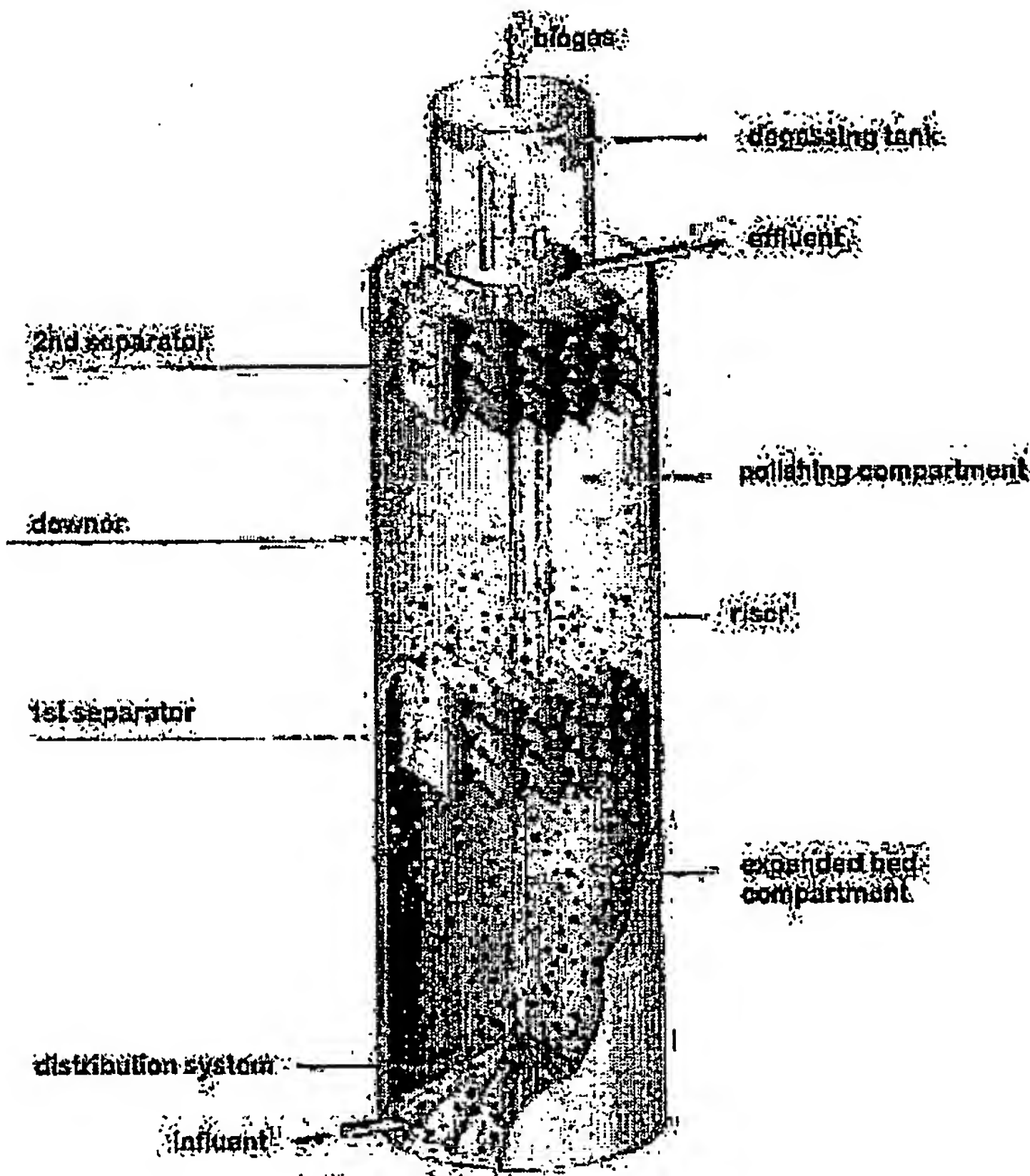
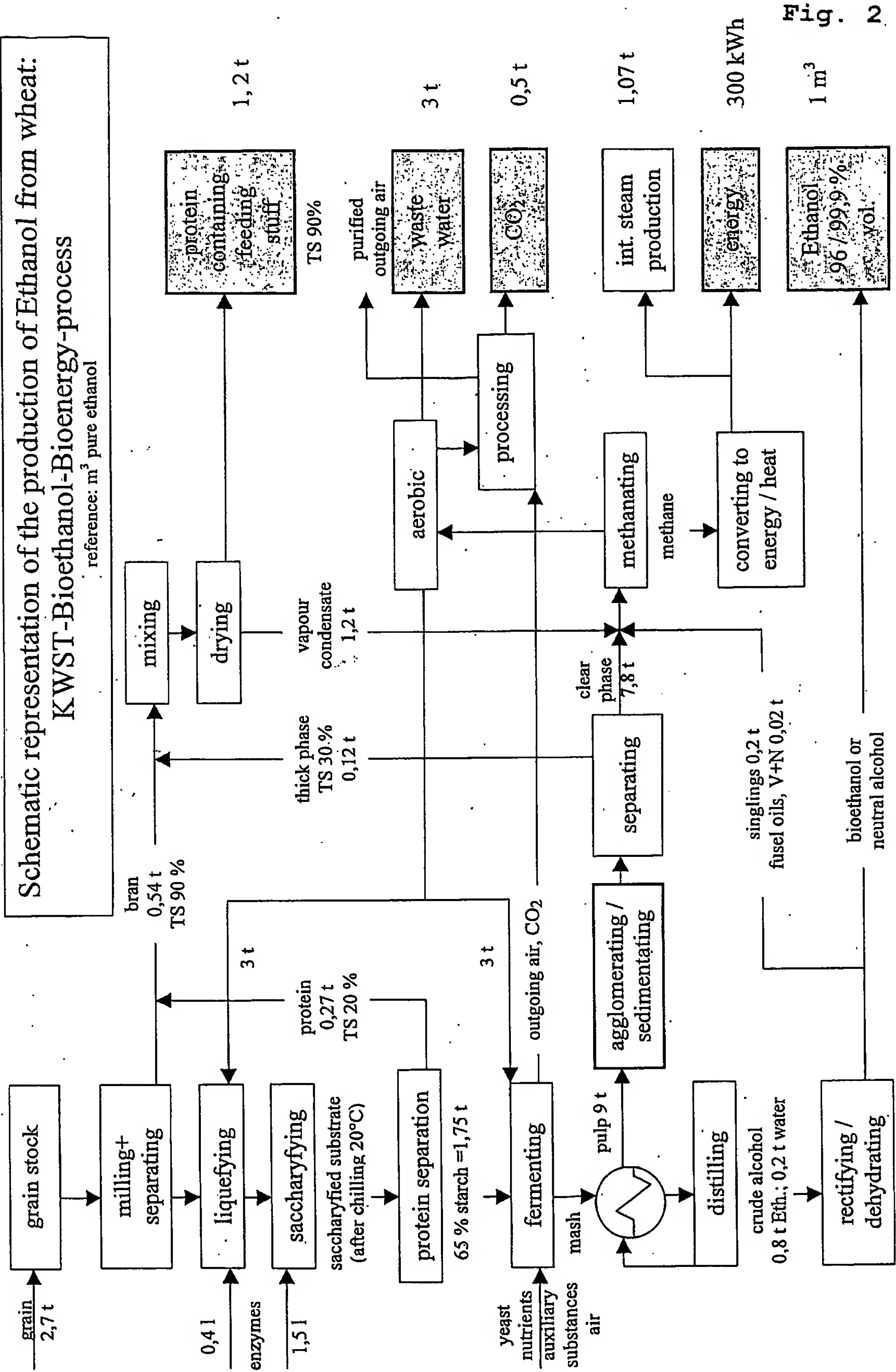


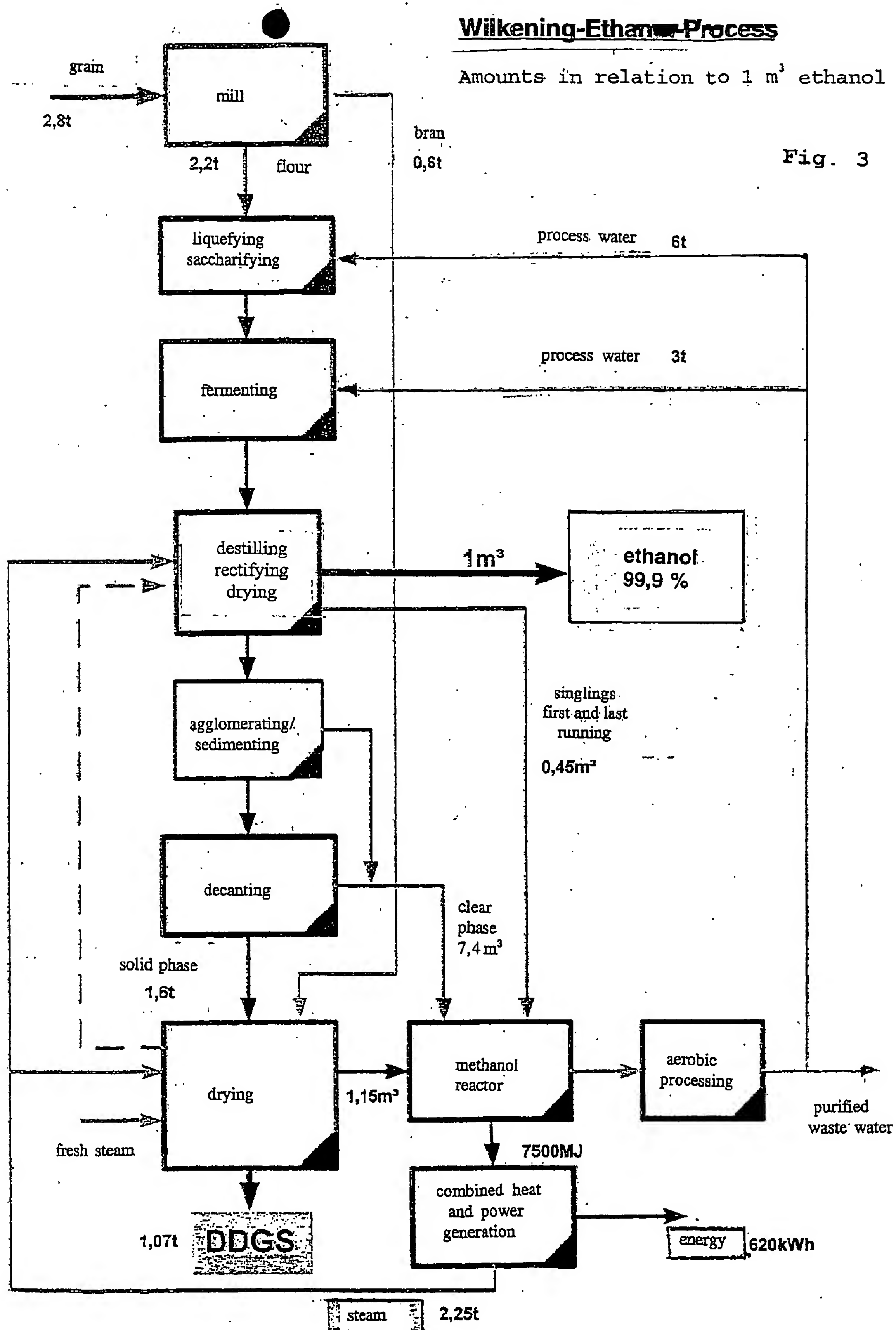
Fig. 1





Wilkening-Ethanol-ProcessAmounts in relation to 1 m<sup>3</sup> ethanol

Fig. 3



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